

# EPDM Membrane

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## Technical data

|                                                    |                                     |
|----------------------------------------------------|-------------------------------------|
| Material                                           | EPDM-rubber                         |
| Temperature resistance**                           | -40 °C → 120 °C                     |
| Application temperature                            | 5 °C → 30 °C                        |
| Tensile strength                                   | > 8 N/mm <sup>2</sup> (EN 12311-2)  |
| Tear resistance                                    | > 20 N/mm <sup>2</sup> (EN 12310-2) |
| Elongation at break (ISO 37)**                     | > 300 %                             |
| Thickness                                          | 1.2 mm +/- 10%                      |
| Water vapor permeability - Sd value (EN ISO 12572) | ca. 24 m                            |
| Fire reaction class (EN 13501-1)                   | Class E (normal flammability)       |

\* These values may vary depending on environmental factors such as temperature, moisture, and type of substrates. \*\* This information relates to fully cured product.

## Product description

EPDM Membrane is a very tear-resistant, elastic and bitumen compatible air- and watertight membrane made of EPDM rubber.

Width (mm) x Roll length (m) x Roll/Packing  
200 x 20 x 4  
250 x 20 x 4  
300 x 20 x 2  
400 x 20 x 2

## Properties

- Air- and watertight
- Compatible with bitumen
- Good temperature resistance
- Good weather and UV resistance
- Resistant against alkali
- Resistant against micro-organisms
- Stays elastic
- Flexible
- High tear resistance
- Complies with EN13984

## Shelf life

12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

## Substrates

*Substrates:* all usual building substrates

*Nature:* rigid, clean, dry, free of dust and grease.

*Surface preparation:* A preliminary adhesion test on every surface is recommended. Porous surfaces should be treated with Soudal Primer 150.

## Applications

For air- and watertight sealing of:

- Connections
- Foundations (against rising dampness)
- Window and door connections:
  - outside inner leaf (prior to application of the facade insulation)
  - outside massive walls
  - outside ventilated facades
  - under the window (or door) sill

## Packaging

*Colour:* black

*Packaging:*

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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### Application method

*Application method:* Depending on the situation, the installation of EPDM Membrane can be carried out before or after the installation of the façade element (eg window frame). Cut EPDM Membrane 10 cm to 20 cm longer than the length of the relevant facade element (eg window frame). This acquires 5 cm to 10 cm extra on both sides to overlap the corners. The foil can be attached to the facade element with Soudaseal EPDM or by means of a mechanical fastening (pressure clamp strip, terminal strip, etc.). Start at the bottom of the facade element and work upwards for a good drainage. After installing the facade element, fill up the connection joint between window frame and structure with a suitable PU foam (eg Flexifoam). After full curing of the PU-foam (and possibly cutting it off) EPDM Membrane is bonded to the structure with Soudaseal EPDM. To do so, apply a 5 to 6 mm thick and uninterrupted (= airtight!) adhesive bead. Calculate +/- 1 adhesive bead per 5 cm EPDM width. Apply the foil, not too tight, on the structure to absorb any movements between the various building elements but avoid folds. Then press the foil evenly, with a pressure roller, so that a 1 to 2 mm thick adhesive layer of approx. 25 mm wide is obtained. That way there is sufficient bonding surface and the adhesive can cure well. The overlapping parts of the EPDM Membrane (eg in the corners) must be bonded with Soudaseal EPDM. The bonding can only be loaded after full curing of the adhesive. Consult the technical data sheet of the adhesive for this.

*Cleaning:* Using Soudaseal EPDM sealant or in the presence of a self-adhesive butyl strip, the residue can be cleaned with Soudal Adhesive Remover-CT, Soudal Surface Cleaner or Swipex.

*Repair:* With the same material.

### Remarks

- Do not use at temperatures below +5°C
- Do not use on frozen surfaces or surfaces on which condensation is present
- The applied pressure and not the duration of the compression will determine the ultimate strength of the bond.

### Health- and Safety Recommendations

Take the usual labour hygiene into account. Consult label and material safety data sheet for more information.

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