Declaration of Performance

In accordance with the CPR Regulation (EU) N° 305/2011

Soudal Fix ALL High Tack

Reference nr DOP: 230213

Unique identification code of the product type:

Soudal Fix ALL High Tack

Intended use or uses of the construction product:

Sealant for facade for interior and exterior application, intended for use in cold climate.
Sealants used for sanitary applications.
Sealant used for pedestrian walkways for interior application.

Construction product in accordance with applicable harmonised specifications:

EN 15651-1:2012: Type F - EXT-INT-CC: CLASS 20HM
EN 15651-3:2012: Type S: CLASS XS1
EN 15651-4:2012: Type PW-INT

System or systems of assesment and verification of consistancy of performance of the construction product, as set out in Annex V:

System 3: for essential characteristics
System 3: for reaction to fire

Name and contact address of the manufacturer as required pursuant to Article 11(5):

Soudal NV, Everdongenlaan 18-20, 2300 Turnhout, Belgium

The notified body:

IFT Rosenheim GmbH, NB 0757 has carried out Determination of the Product Type under system 3.

SOUDAL

Declaration of Performance

In accordance with the CPR Regulation (EU) N° 305/2011

Soudal Fix ALL High Tack

Declared Performance: EN 15651-1:2012

Essential Characteristics	Performance	Harmonised Technical Specification
Reaction to fire	Class E	EN 15651-1:2012
Release dangerous chemicals	NPD	
Water and air tightness		
Resistance to flow	≤ 3 mm	
Loss of volume	≤ 10%	
Elastic recovery	≥ 60%	
Secant modulus at 23°C (N/mm²)	> 0.4	
Secant modulus at -20°C (N/mm²)	> 0.6	
Tensile properties at maintained extension	NF	
Tensile properties at maintained extension at -30°C	NF	
Adhesion/cohesion at variable temperatures	NF	
Adhesion/cohesion at maintained extension after water immersion	NF	
Elongation at break	≥ 25%	
Durability	Pass	

Conditioning:
Method B
Test substrate:
Aluminium
Mortar

Declared Performance: EN 15651-3:2012

Essential Characteristics	Performance	Harmonised Technical Specification
Reaction to fire	Class E	EN 15651-3:2012
Release dangerous chemicals	NPD	
Water and air tightness		
Resistance to flow	≤ 3 mm	
Loss of volume	≤ 10%	
Tensile properties at maintained extension	NF	
Adhesion/cohesion at variable temperatures	NF	
Adhesion/cohesion at maintained extension after water immersion	NF	
Microbiological growth	0	
Durability	Pass	

Conditioning:
Method B
Test substrate:
Aluminium
Glass

SOUDAL

Declaration of Performance

In accordance with the CPR Regulation (EU) N° 305/2011

Soudal Fix ALL High Tack

Declared Performance: EN 15651-4:2012

Essential Characteristics	Performance	Harmonised Technical Specification
Reaction to fire	Class E	EN 15651-4:2012
Release dangerous chemicals	NPD	
Water and air tightness		
Resistance to flow	≤ 3 mm	
Loss of volume	≤ 10%	
Elastic recovery	≥ 60%	
Secant modulus at 23°C (N/mm²)	> 0.4	
Secant modulus at -20°C (N/mm²)	> 0.6	
Tensile properties at maintained extension	NF	
Tensile properties at maintained extension at -30°C	NF	
Adhesion/cohesion at variable temperatures	NF	
Adhesion/cohesion at maintained extension after water immersion	NF	
Tear resistance	NF	
Durability	Pass	

Conditioning:
Method B
Test substrate:
Mortar

The performance of this product is in conformity with the declared performance. This declaration of performance is issued under the sole responsibility of the manufacturer.

Signed for on behalf of the manufacturer by

Ing. W. Dierckx

Technical Product Manager
BE-2300 Turnhout, 11/01/2017

SOUDAL

CE marking

In accordance with the CPR Regulation (EU) N° 305/2011

CE

NB 0757

Soudal NV, Everdongenlaan 18-20, 2300 Turnhout, Belgium

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Reference nr DOP: 230213

EN 15651-1: 2012
EN 15651-3: 2012
EN 15651-4: 2012

Sealant for facade for interior and exterior application, intended for use in cold climate.
Sealants used for sanitary applications.
Sealant used for pedestrian walkways for interior application.

Soudal Fix ALL High Tack

EN 15651-1:2012: Type F - EXT-INT-CC: CLASS 20HM
EN 15651-3:2012: Type S: CLASS XS1
EN 15651-4:2012: Type PW-INT

Conditioning:
Method B
Substrate:
Aluminium
Mortar

Essential Characteristics	Performance	Harmonised Technical Specification
Reaction to fire	Class E	EN 15651-1: 2012 EN 15651-3: 2012 EN 15651-4: 2012
Release dangerous chemicals	NPD	
Water and air tightness		
Resistance to flow	≤ 3 mm	
Loss of volume	≤ 10%	
Elastic recovery	≥ 60%	
Secant modulus at 23°C (N/mm²)	> 0.4	
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Adhesion/cohesion at variable temperatures	NF	
Adhesion/cohesion at maintained extension after water immersion	NF	
Tear resistance	NF	
Elongation at break	≥ 25%	
Microbiological growth	0	
Durability	Pass	